

# **Paw Brothers®**

## **Professional Cages**

**PBP89400, PBP89401, PBP89410, & PBP89411**



## **Assembly Instructions**

### **Initial Inspection**

When your Paw Brothers® Professional Cage arrives, check immediately for signs of shipping damage. If you notice damage, save the shipping carton for claim purposes, and immediately report the problem to your supplier and to the shipping company.

**Caution:** Use safety gloves when handling all parts. Some edges may be sharp.

### **Read all instructions.**

Tools required for assembly: # 2 Phillips Screwdriver and 2 hex head wrenches (included)

The recommended safety equipment for assembly includes: Gloves, Safety glasses, and Respirator.

### **Parts List:**

- 1 Door Assembly
- 2 Top/Bottom Panels
- 2 Side Panels
- 1 Back Panel
- 1 Door Extension Bar with 2 long screws
- 2 Hex Head Wrenches
- 1 Bag of Self-tapping Sheet Metal Screws
- 8 Hex Head Fasteners
- 1 Tube of Sealant

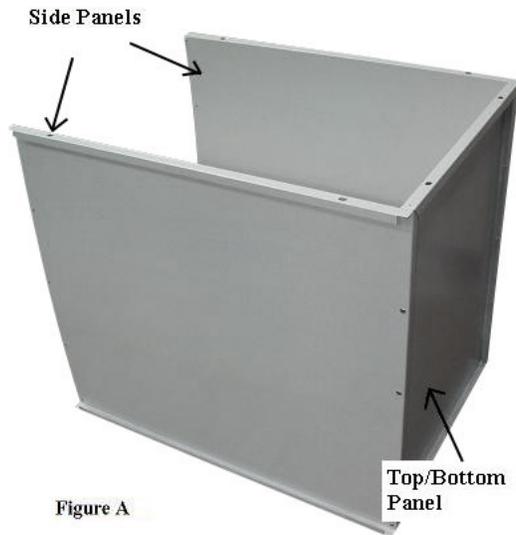
### **Accessories Available in the Full Set:**

- 1 Floor Grate
- 1 ABS Plastic Pan

## Assembly Instructions:

Step 1. Unpack all cage parts and compare all the pieces to the parts list.

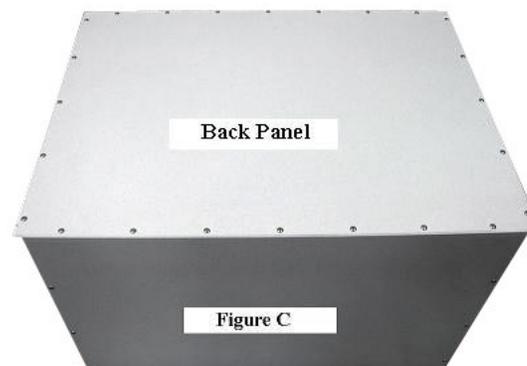
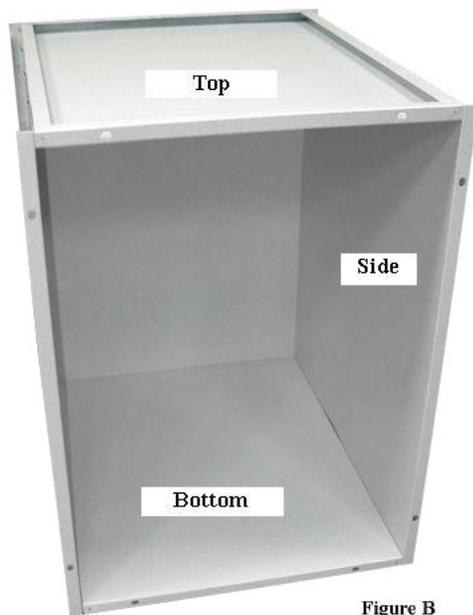
Step 2. Using a #2 Phillips screwdriver, put two side panels and top/bottom panel together with sheet metal screws. The flanges face out as shown in Figure A below.



Step 3. Assemble the remaining top/bottom panel to the other panels with sheet metal screws as shown in Figure B.

Step 4. Put the assembled panels face down with the front of the cage on the ground. Assemble the back panel to the other four panels with sheet metal screws. (See Figure C)

**NOTE! For proper panel alignment, do not completely tighten the screws until each hole has a screw.**



**Optional Step:** Using the proper safety equipment, in a well ventilated area, open or remove the cage doors and apply a very thin bead of sealant to each inside bottom seam as shown in Figure D (the door assembly was removed in this illustration).

**NOTE:** Sealant color is yellow tinted. Allow the sealant to cure at least 24 hours before proceeding to the next step.

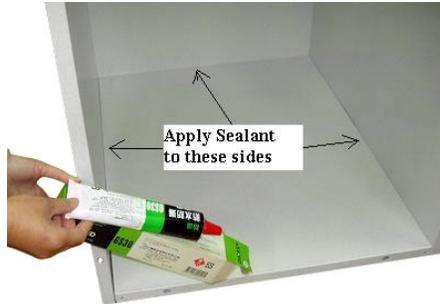
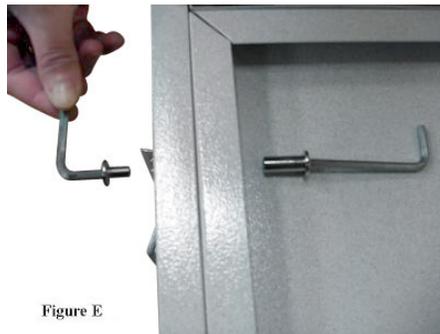


Figure D

Step 6. Assemble the Door Assembly to the cage using the Hex Head Fasteners as shown in Figure E.



Hex Head Fastener installation

Figure E

**Optional Step:** Open the cage door and lift it off of the hinges. Using two long screws attach the Door Extension Bar to the bottom of the door as shown in Figure F. Reinstall the door.

**Note:** Skip this step if you are using the floor grate and pan.

### Optional Floor Grate and Pan Installation

Place the Floor Grate in the cage. Slide the ABS Plastic Pan underneath the grate. See Figure G.

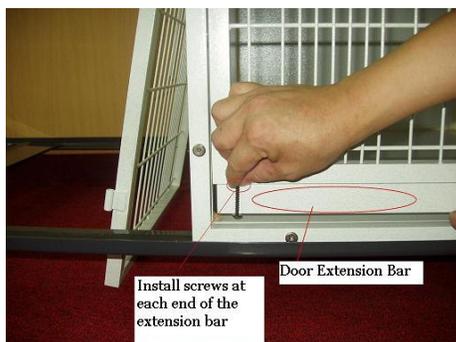


Figure F



Figure G