

# **Paw Brothers®**

## **Professional Cage**

### **PBP89420 & PBP89421**



## **Assembly Instructions**

### **Initial Inspection**

When your Paw Brothers® Professional Cage arrives, check immediately for signs of shipping damage. If you notice damage, save the shipping carton for claim purposes, and immediately report the problem to your supplier and to the shipping company.

**Caution:** Use safety gloves when handling all parts. Some edges may be sharp.

### **Read all instructions.**

Tools required for assembly: # 3 Phillips Screwdriver and 2 hex head wrenches (included)

The recommended safety equipment for assembly includes: Gloves, Safety glasses, and Respirator.

### **Parts List:**

1	Door Assembly
2	26" X 43.75" Panels
2	26" X 31.5" Panels
1	Back Panel
1	Divider Panel Holder
1	Protective Floor Grate Cover
2	Door Extension Bars with 4 long screws
2	Hex Head Wrenches
1	Bag of Self-Tapping Sheet Metal Screws
12	Hex Head Fasteners
1	Tube of Sealant
1	Divider Panel Extension Bar (Included when grates & pans are not purchased)

### **Optional Items Sold Separately:**

1	Cage Divider Panel
1	Wheel Frame Assembly

### **Accessories Available in the Full Set:**

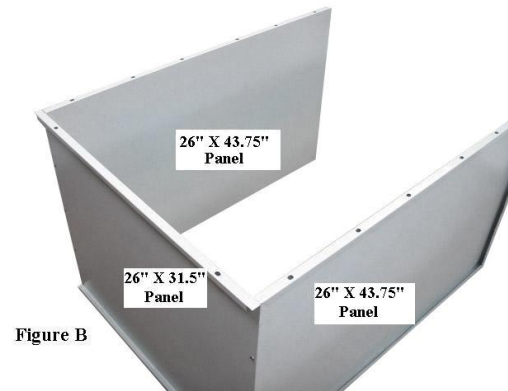
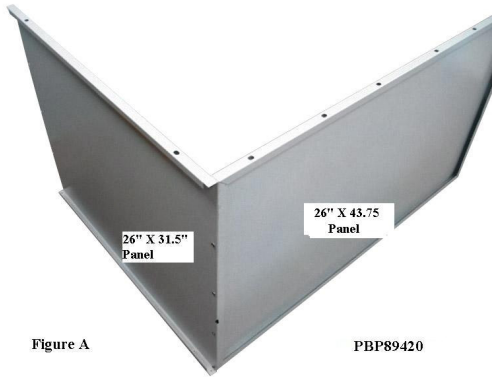
2	Floor Grates
2	ABS Plastic Pans

## Assembly Instructions:

Step 1. Unpack all cage parts and compare all the pieces to the parts list.

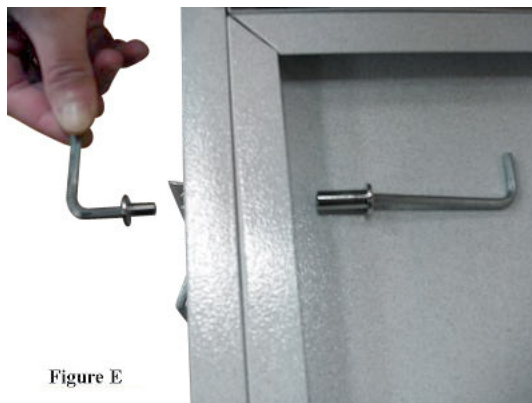
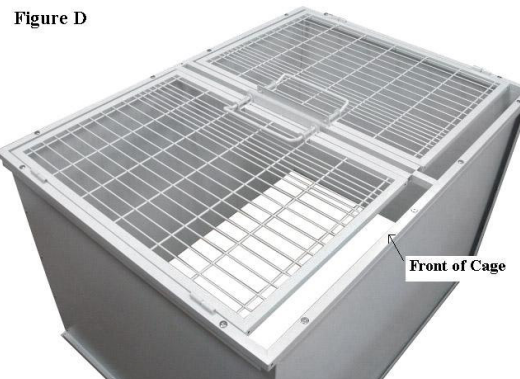
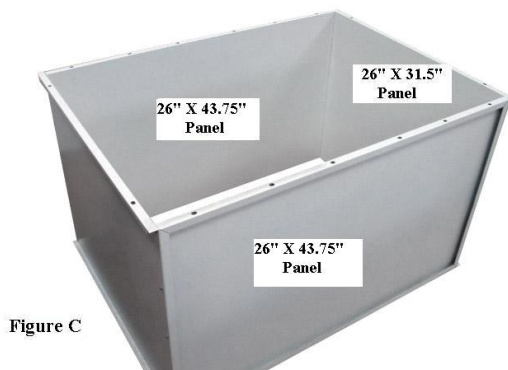
Step 2. Using a #3 Phillips screwdriver, put one 26" X 31.5" panel and one 26" X 43.75" panel together with sheet metal screws. The flanges face out as shown in Figure A below.

Step 3. Assemble the next 26" X 43.75" panel to the other two panels as in Figure B.



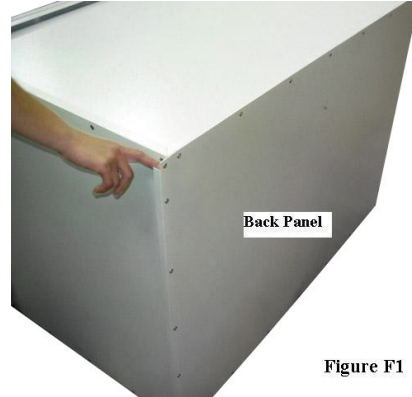
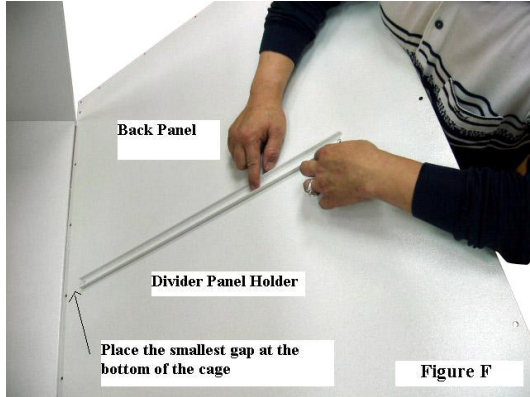
Step 4. Assemble the remaining 26" X 31.5" panel to the other three panels with sheet metal screws as shown in Figure C.

Step 5. Place the Door Assembly on top of the four panels as shown in Figure D. Secure the door assembly with the 12 Hex Head Fasteners as shown in Figure E.



Step 6. Install the Divider Panel Holder onto the Back Panel with two screws. Assemble the Back Panel to the cage making sure the Divider Panel Holder is placed in the right direction as shown in Figures F and F1.

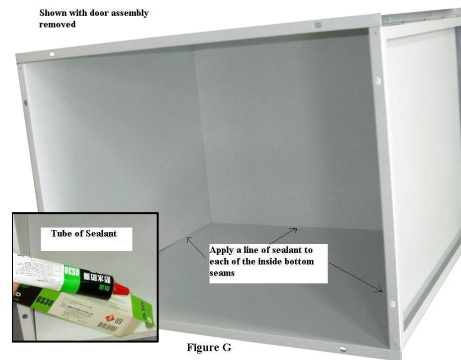
**NOTE! For proper panel alignment, do not completely tighten the screws on the back panel until each hole has a screw inserted.**



**Optional Step:** Using the proper safety equipment, in a well ventilated area, open or remove the cage doors and apply a very thin bead of sealant to each inside bottom seam as shown in Figure G (the door assembly was removed in this illustration).

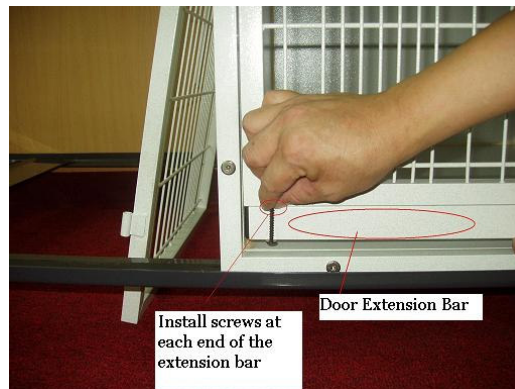
**NOTE: Sealant color is yellow tinted**

**NOTE: Allow the sealant to cure at least 24 hours before proceeding to the next step.**



Optional Step. Open the cage doors and lift them off of the hinges. Using two long screws attach each Door Extension Bar to the bottom of each door as shown in Figure G1. Reinstall the doors. **Note:** Skip this step if you are using the floor grates and pans.

Figure G1. Door Extension Bar installation



## Installation of the Divider Panel Extension Bar

The divider panel extension bar is needed whenever the floor grates and pans are not used. The divider panel, when used, will slide on top of the extension bar. Install the divider panel extension bar (Figure 1) as shown in Figures 2 and 3.

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**Note:** The extended lips are on top.



**Figure 1**

**Divider Panel Extension Bar**



**Figure 2**



**Figure 3**

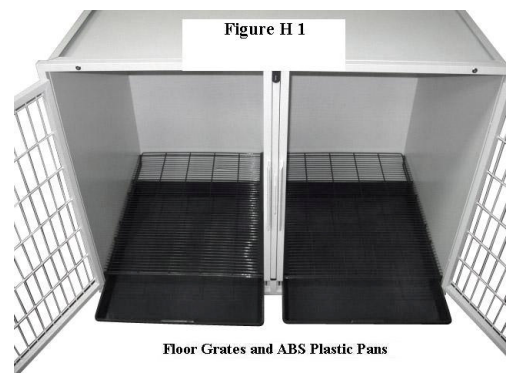
## Optional Floor Grate and Pan Installation

Place both Floor Grates in the cage and install the Protective Floor Grate Cover (Figure H) in the middle of the cage between the floor grates. If the grate cover slides from side to side in the back of the cage, the divider panel holder is upside down. If so, remove the back panel and re-install it correctly. Slide each ABS Plastic Pan underneath the grates as shown in Figure H1.



**Protective Floor Grate Cover**

**Figure H**



**Floor Grates and ABS Plastic Pans**